



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0334.005

DVS ZERT GmbH hereby certifies that the welding company

VKK Standardkessel Köthen GmbH
Am Holländer Weg 21-23
06366 Köthen
Germany

fulfills the requirements
for the scope according to


EN 15085-2:2020 classification level CL2
in the type of activity M

in the range indicated in the annex.

validity: 2023-09-04 until 2026-09-22

Düsseldorf, 2023-09-04
Place and date of issue

Lead auditor: Dr.-Ing. KRANZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 20 mm D ≥ 38 mm	FW
135/121	1.2	t = 10 - 74 mm	BW
135	1.2	t = 10 - 30 mm	BW
138	1.2	t = 3 - 24 mm D ≥ 44 mm	FW
	1.2	t = 6 - 52 mm	BW
141	1.1	t = 3 - 18 mm D ≥ 19 mm	BW

Area of Application:

- Maintenance welding of components for railway vehicles

Responsible welding coordinator(s):

Jochen Wolfram, EWE

born: 1959-11-07

1st deputy(ies) of the responsible welding coordinator(s):

Steffen Hundt, IWS

born: 1979-01-01

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL2/334/17/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.